

the container. Add hardener to base and agitate with a power mixer for 2-3 minutes until completely dispersed. Scrape sides during mixing. Rinse the thinner container with a small amount of thinner and add to the mixture.

Pot life

Temperature(°C)	10°C	21°C	32°C
Time	8 hours	4 hours	2 hours

Airless spray or heated plural component spray

45:1 pump or larger, 0.019 - 0.023 fluid tip, use of in-line heaters and insulated lines may be required for proper atomization in cold weather and with long fluid lines.

DRY/CURE TIMES*

Temperature	Dry Through	Dry to recoat/ topcoat	Cure to service- water immersion	Cure to service – Abrasion and chemical resistance
10°C	48 hours	24 hours	7 days	14 days
21°C	16 hours	12 hours	3 days	10 days
32°C	10 hours	7 hours	2 days	7 days

WARRANTY STATEMENT

N.M.I warrants (i) its title to the product, (ii) that the quality of the product conforms to N.M.I's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product.

THESE ARE THE ONLY WARRANTIES THAT N.M.I MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY N.M.I.

Any claim under this warranty must be made by Buyer to N.M.I in writing within five (5) days of Buyer's discovery of the claimed

defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify N.M.I of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

LIMITATION OF LIABILITY

IN NO EVENT WILL N.M.I BE LIABLE UNDER ANY THEORY OF RECOVERY (WHETHER BASED ON NEGLIGENCE OF ANY KIND, STRICT LIABILITY OR TORT) FOR ANY INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES IN ANY WAY RELATED TO, ARISING FROM, OR RESULTING FROM ANY USE MADE OF THE PRODUCT.

The information in this sheet is intended for guidance only and is based upon laboratory tests that N.M.I believes to be reliable. N.M.I may modify the information contained herein at any time as a result of practical experience and continuous product development. All recommendations or suggestions relating to the use of the N.M.I product, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data, which to the best of N.M.I's knowledge, is reliable. The product and related information is designed for users having the requisite knowledge and industrial skills in the industry and it is the end-user's responsibility to determine the suitability of the product for its own particular use and it shall be deemed that Buyer has done so, as its sole discretion and risk.

N.M.I has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Therefore, N.M.I does not accept any liability arising from any loss, injury or damage resulting from such use or the contents of this information (unless there are written agreements stating otherwise). Variations in the application environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

This sheet supersedes all previous versions and it is the Buyer's responsibility to ensure that this information is current prior to using the product.